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Application No.: 10/749306

Case No.: 59378US002

## Amendments to the Claims:

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

## Listing of Claims

- 1. (Currently amended) A method of making a dental appliance, said method comprising:
- (a) providing a dental mill blank comprising a substantially uncured, self-supporting, hardenable organic composition;
  - (b) machining the mill blank into [[an]]a substantially uncured shaped article; and
  - (c) at least partially curing the shaped article to provide a hardened dental appliance.
- 2. (Original) The method of claim 1, wherein the organic composition comprises a substantially uncured composite material.
- 3. (Original) The method of claim 2, wherein the composite material comprises a polymerizable resin system and an initiator system.
- 4. (Original) The method of claim 3, wherein the composite material further comprises a filler system.
- 5. (Original) The method of claim 4, wherein the polymerizable resin system comprises a crystalline component.
- 6. (Original) The method of claim 5, wherein the crystalline component is non-polymeric.
- 7. (Original) The method of claim 5, wherein the crystalline component comprises one or more polyester, polyether, polyelefin, polythioether, polyarylalkylene, polysilane, polyamide, polyurethane, or combinations thereof.

- 8. (Original) The method of claim 7, wherein the crystalline component comprises saturated, linear, aliphatic polyester polyols containing primary hydroxyl end groups.
- 9. (Original) The method of claim 8 wherein the hydroxyl end groups are modified to introduce polymerizable unsaturated functional groups.
- 10. (Original) The method of claim 5, wherein the crystalline component has a dendritic, hyperbranched, or star-shaped structure.
- 11. (Original) The method of claim 4, wherein the polymerizable resin system comprises at least one ethylenically unsaturated component.
- 12. (Original) The method of claim 11, wherein the ethylenically unsaturated component is selected from mono-, di-, or poly-acrylates and methacrylates, unsaturated amides, vinyl compounds, and combinations thereof.
- 13. (Original) The method of claim 4, wherein at least a portion of the filler system comprises particulate filler.
- 14. (Original) The method of claim 4, wherein the filler system comprises an inorganic material comprising nanoscopic particles.
- 15. (Original) The method of claim 4, wherein the initiator system comprises a free radical initiator.
- 16. (Original) The method of claim 4, wherein the initiator system comprises a photoinitiator or a thermal initiator.

- 17. (Original) The method of claim 4, wherein the mill blank further comprises a viscosity modifier.
- 18. (Original) The method of claim 4, wherein said mill blank further comprises a surfactant system.
- 19. (Original) The method of claim 1, wherein said dental appliance is a crown, an inlay, an onlay, a bridge, a veneer, an orthodontic appliance, a maxillofacial prosthesis, a tooth facsimile, or a tooth splint.
- 20. (Original) The method of claim 1, further comprising the step of processing the hardened dental appliance.
- 21. (Original) The method of claim 20, wherein the processing comprises surface treating, trimming, polishing, coating, priming, staining, or glazing the hardened dental appliance.
- 22. (Original) The method of claim 1, wherein said machining comprises milling the mill blank using computer-controlled milling equipment.
- 23. (Original) The method of claim 22, wherein the computer-controlled milling equipment comprises a CAD/CAM device.
- 24. (Original) The method of claim 1, wherein a second machining step is performed after said curing step.
- 25. (Original) The method of claim 24, wherein a second curing step is performed after said second machining step.

- 26. (Original) The method of claim 25, wherein said second curing step is performed under different conditions from the initial curing step.
  - 27. (Original) A method of making a dental appliance, said method comprising:
- (a) providing a dental mill blank comprising a substantially uncured, self-supporting, hardenable organic composition;
  - (b) machining the mill blank into a preformed article;
  - (c) partially curing the preformed article to provide a partially cured article;
  - (d) machining said partially cured article to form a shaped article; and
  - (e) at least partially curing said shaped article to provide a hardened dental appliance.
- 28. (Withdrawn) A dental mill blank comprising a substantially uncured, self-supporting hardenable organic composition.
- 29. (Wtihdrawn) The dental mill blank of claim 28, wherein the organic composition comprises a substantially uncured composite material.
- 30. (Withdrawn) The dental mill blank of claim 29, wherein the composite material comprises a polymerizable resin system and an initiator system.
- 31. (Withdrawn) The dental mill blank of claim 30, wherein the composite material further comprises a filler system.
- 32. (Withdrawn) The dental mill blank of claim 31, wherein the polymerizable resin system comprises a crystalline component.
- 33. (Withdrawn) The dental mill blank of claim 32, wherein the crystalline component is non-polymeric.

- 34. (Withdrawn) The dental mill blank of claim 32, wherein the crystalline component comprises one or more polyester, polyether, polyolefin, polythioether, polyarylalkylene, polysilane, polyamide, polyurethane, or combinations thereof.
- 35. (Withdrawn) The dental mill blank of claim 34, wherein the crystalline component comprises saturated, linear, aliphatic polyester polyols containing primary hydroxyl end groups.
- 36. (Withdrawn) The dental mill blank of claim 35, wherein the hydroxyl end groups are modified to introduce polymerizable unsaturated functional groups.
- 37. (Withdrawn) The dental mill blank of claim 32, wherein the crystalline component has a dendritic, hyperbranched, or star-shaped structure.
- 38. (Withdrawn) The dental mill blank of claim 31, wherein the polymerizable resin system comprises at least one ethylenically unsaturated component.
- 39. (Withdrawn) The dental mill blank of claim 38, wherein the ethylenically unsaturated component is selected from mono-, di-, or poly-acrylates and methacrylates, unsaturated amides, vinyl compounds, and combinations thereof.
- 40. (Withdrawn) The dental mill blank of claim 31, wherein at least a portion of the filler system comprises particulate filler.
- 41. (Withdrawn) The dental mill blank claim 31, wherein the filler system comprises an inorganic material comprising nanoscopic particles.
- 42. (Withdrawn) The dental mill blank of claim 31, wherein the initiator system comprises a free radical initiator.

- 43. (Withdrawn) The dental mill blank of claim 31, wherein the initiator system comprises a photoinitiator or a thermal initiator.
- 44. (Withdrawn) The dental mill blank of claim 31 further comprising a viscosity modifier.
- 45. (Withdrawn) The dental mill blank of claim 31 further comprising a surfactant system.